



‡Length of a slotted flat cap screw is measured from the top of the head to the end of the screw.

Technical Specifications for Flat Head Slotted Drive Cap Screws														ASME/ANSI B18.6.2
Nominal Size or Basic Screw Diameter		F		A		H	J		T		R	C		B
		Body Diameter		Head Diameter		Head Height	Slot Width		Slot Depth		Fillet Radius	Protrusion Above Gaging Diameter		
		Max	Min	Max, Edge Sharp	Min, Edge Rounded or Flat	Ref	Max	Min	Max	Min	Max	Max	Min	
1/2	0.5000	0.5000	0.4930	0.875	0.791	0.210	0.106	0.091	0.103	0.068	0.200	0.071	0.049	0.756
5/8	0.6250	0.6250	0.6170	1.125	1.020	0.281	0.133	0.116	0.137	0.091	0.250	0.085	0.058	0.982
3/4	0.7500	0.7500	0.7420	1.375	1.251	0.352	0.149	0.131	0.171	0.115	0.300	0.099	0.068	1.208
Tolerance on Length		Nominal Screw Size				Nominal Screw Length								
						Up to 1" incl.			Over 1" to 2-1/2" incl.			Over 2-1/2" to " incl.		
		1/2" thru 3/4"				-0.03			-0.06			-0.08		

Description	Flat head countersunk screw with a milled slot, and a conical bearing surface with an angle of 82°.
Applications/ Advantages	For close tolerance assemblies where head clearance is critical.
Material	AISI 1006 - 1050 or equivalent steel.
Core Hardness	1/2" through 3/4" diameter, all lengths: Rockwell B80 - B100
Proof Load	1/2" through 3/4" diameter, all lengths: 55,000 psi.
Tensile Strength	1/2" through 3/4" diameter, all lengths: 74,000 psi. minimum
Thread Length	The length of full-form thread shall be equal to twice the basic screw diameter plus 0.250" with a tolerance of +0.188".
Plating	Zinc Plated