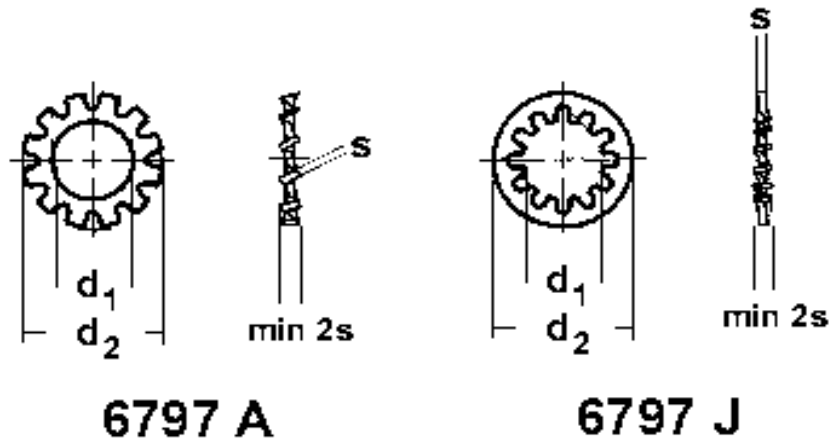


Metric DIN 6797 Tooth Lock Washers

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DIN 6797 Form A Tooth lock washer with external teeth
DIN 6797 Form J Tooth lock washer with internal teeth

Dimensions of Metric DIN 6797 Tooth Lock Washers

For thread	d1		d2		s	Teeth	Weight kg/1000pcs Type A	Weight kg/1000pcs Type J
	Nominal size min.	max.	Nominal size max.	min.				
M2	2.2	2.34	4.5	4.2	0.3	6	0.025	0.04
M2.5	2.7	2.84	5.5	5.2	0.4	6	0.04	0.045
M3	3.2	3.38	6	5.7	0.4	6	0.045	0.045
M3.5	3	3.88	7	6.64	0.5	6	0.075	0.085
M4	4.3	4.48	8	7.64	0.5	8	0.095	0.1
M5	5.3	5.48	10	9.64	0.6	8	0.18	0.2
M6	6.4	6.62	11	10.57	0.7	8	0.22	0.25
M7	7.4	7.62	12.5	12.07	0.8	8	0.3	0.35
M8	8.4	8.62	15	14.57	0.8	8	0.45	0.55
M10	10.5	10.77	18	17.57	0.9	9	0.8	0.9
M12	13	13.27	20.5	19.98	1	10	1	1.2

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For thread	d1		d2		s	Teeth	Weight kg/1000pcs Type A	Weight kg/1000pcs Type J
	Nominal size min.	max.	Nominal size max.	min.				
M14	15	15.27	24	23.48	1	10	1.6	1.9
M16	17	17.27	26	25.48	1.2	12	2	2.4
M18	19	19.33	30	29.48	1.4	12	3.5	3.7
M20	21	21.33	33	32.38	1.4	12	3.8	4.1
M22	23	23.33	36	35.38	1.5	14	5	6
M24	25	25.33	38	37.38	1.5	14	6	6.5
M27	38	28.33	44	43.38	1.6	14	8	8.5
M30	31	31.39	48	47.38	1.6	14	9	9.5

Metric DIN 6797 are toothed lock washers that are available in Form A (external tooth) and Form J (Internal tooth). Form A has teeth that extend outward from the outside edge of the washer. Form J has teeth that extend inward from the inside edge of the washer. Internal tooth arrangements are ideal for screws with smaller heads. In both cases the teeth bite into the surface of the substrate to oppose any loosening forces. The flexed teeth also help absorb shock, vibration and slipping. Aspen Fasteners offers the following sizes for immediate delivery from stock: Diameters ranging from M3 to M24 available in A2 and marine grade A4 stainless steel. View available parts by clicking on the following link: [DIN 6797 Tooth Lock Washers](#)

DIN (**D**eutsches **I**nstitut für **N**ormung - German Institute for Standardization) standards are issued for a variety of components including industrial fasteners as metric DIN 6797 Tooth Lock Washers. The DIN standards remain common in Germany, Europe and globally even though the transition to ISO standards is taking place. DIN standards continue to be used for parts which do not have ISO equivalents or for which there is no need for standardization.

1) Mechanical properties of stainless steel for metric DIN 6797 Tooth Lock Washers

Stainless steels can be divided into three groups of steel - austenitic, ferritic and martensitic. Austenitic steel is by far the most common type (>90% of commercial fasteners). The steel groups and strength classes are designated by a four-digit sequence of letters and numbers (eg A2-70) as shown in the following table. DIN EN ISO 3506 governs screws and nuts made from stainless steel.

Steel group	Steel grade	Strength class	Screws, Nuts and Bolts			
			Tensile strength N/mm ²	Tensile strength PSI	Dia range	Nut Load N/mm ²
Austenitic	A2 and A4	50	500	70,000	<=M39	500
		70	700	100,000	<=M20	700
		80	800	118,000	<=M20	800

The tensile stress is calculated with reference to the tensile stress area (see DIN EN ISO 3506-1979). Nuts to be paired with same grade of stainless steel screws

Steel group	Property Strength class	Made From	Characteristics
Austenitic	50	A1, A2	Soft; cold worked, turned and soft pressed fasteners
	70	A2, A4	Cold worked, normal strength formed fasteners
	80	A2, A4	Extreme cold worked, high strength, special applications

2) Chemical composition of stainless steel metric DIN 6797 Tooth Lock Washers

Grade	USA Grade	Material designation	Material no.	C %	Si ≤ %	Mn ≤ %	Cr %	Mo %	Ni %
A 2	304	X 5Cr Ni 1810	1.4301	≤ 0.07	1.0	2.0	17.5 to 19.5	-	8.0 to 10.5
		X 2 Cr Ni 1811	1.4306	≤ 0.03	1.0	2.0	18.0 to 20.0	-	10 to 12.0
		X 8 Cr Ni 19/10	1.4303	≤ 0.07	1.0	2.0	17.0 to 19.0	-	11.0 to 13.0
A 4	316	X 5 Cr Ni Mo 1712	1.4401	≤ 0.07	1.0	2.0	16.5 to 18.5	2.0 to 2.5	10.0 to 13.0
		X 2 Cr Ni Mo 1712	1.4404	≤ 0.03	1.0	2.0	16.5 to 18.5	2.0 to 2.5	10 to 13

3) Chemical composition of steel metric DIN 6797 Tooth Lock Washers

PROPERTY CLASS	MATERIAL AND TREATMENT	CHEMICAL COMPOSITION LIMITS %				TEMPERING TEMP °C MIN.
		C		P	S	
		min.	max.	max.	max.	
4.6, 4.8, 5.8, 6.8	Low or medium carbon steel	-	0.55	0.05	0.06	-
8.8	Medium carbon steel quenched, tempered	0.25	0.55	0.04	0.05	425
9.8	Medium carbon steel quenched, tempered	0.25	0.55	0.04	0.05	425
10.9	Medium carbon steel additives e.g. boron, Mn, Cr or Alloy steel - quenched, tempered	0.20	0.55	0.04	0.05	425
12.9	Alloy steel - quenched, tempered	0.20	0.50	0.035	0.035	380

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4) Mechanical properties of steel for metric DIN 6797 Tooth Lock Washers

MECHANICAL PROPERTY		PROPERTY CLASS								
		4.8	5.6	5.8	6.8	8.8		9.8	10.9	12.9
						Up to M 16	Over M 16			
Tensile Strength (Rm, N/mm ²)	nom.	400	500		600	800		900	1000	1200
	min.	420	500	520	600	800	830	900	1040	1220
Vickers Hardness	min.	130	155	160	190	250	255	290	320	385
	max.	250				320	336	360	380	435
Brinell Hardness	min.	124	147	152	181	319	242	266	295	353
	max.	238				385	319	342	363	412
Rockwell Hardness	min. HR	71	79	82	89	-				
	HRC	-	-	-	-	20	23	28	32	39
	HR	95			99	-				
	max. HRC	-	-	-	-	32	34	37	39	44
Yield Stress ReL. N/mm ²	nom.	320	300	400	480	-				
	min.	340	300	420	480	-				
Stress at permanent set limit N/mm ²	nom.	-				640		720	900	1080
	min.	-				640	660	720	940	1100

Disclaimer

Dimensional data and technical information for metric DIN 6797 Tooth Lock Washers was obtained from publicly available sources and not acquired through standards agencies. It has been completed and compiled for reference purposes only; where discrepancies are found they are subject to change without notice. Aspen Fasteners makes no warranties or representations regarding the accuracy and validity of the compiled information and data. Contact the relevant standards authorities for accurate and detailed information.