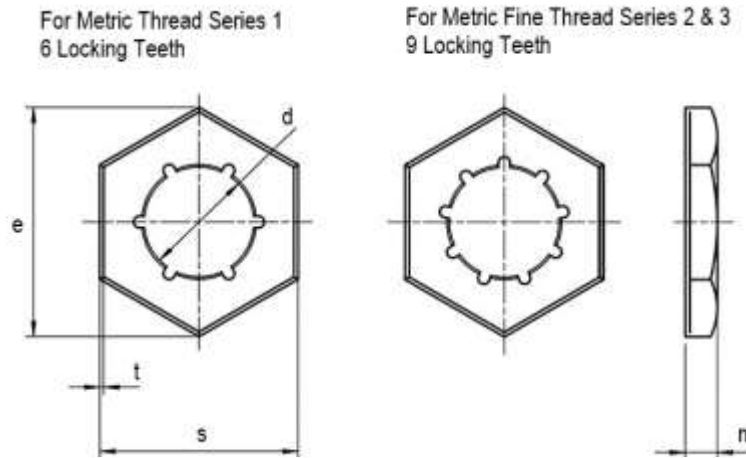


Metric DIN 7967 Self-Locking Counter Nuts PAL

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Dimensions of Metric DIN 7967 Self-Locking Counter PAL Nuts

For thread			d for thread			e	m	s	Weight kg/1000 pcs		
Series 1	Series 2	Series 3	Ser.1	Ser.2	Ser.3	approx.		h13	Ser.1	Ser.2	Ser.3
M4	-	-	3.5	-	-	8.1	2.5	7	0.17	-	-
M5	-	-	4.5	-	-	9.2	2.5	8	0.28	-	-
M6	-	-	5.3	-	-	11.5	3	10	0.4	-	-
M8	M8x1	-	6.9	7.1	-	15	3.5	13	0.9	0.7	-
M10	M10x1.25	M10x1	8.6	9	9.3	19.5	4	17	1.4	1.4	1.4
M12	M12x1.5	M12x1.25	10.4	10.7	11	21.9	4.5	19	1.9	1.9	1.9
M14	M14x1.5	-	12	12.7	-	25.4	5	22	2.5	2.5	-
M16	M16x2	-	14.1	14.8	-	27.7	5	24	3.4	3.4	-
M18	M18x2	M18x1.5	15.5	16.2	16.8	31.2	5.5	27	4.1	4.1	4.1
M20	M20x2	M20x1.5	17.6	18.3	18.8	34.6	6	30	5.8	5.8	5.1
M22	M22x2	M22x1.5	19.6	20.3	20.8	36.9	6	32	6.4	6.4	5.6
M24	M24x2	M24x1.5	21	22.5	22.8	41.6	7	36	9.5	9.5	7.4

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For thread			d for thread			e	m	s	Weight kg/1000 pcs		
Series 1	Series 2	Series 3	Ser.1	Ser.2	Ser.3	approx.		h13	Ser.1	Ser.2	Ser.3
M27	M27x2	-	24.2	25.5	-	47.3	7	41	13	13	-
M30	M30x2	-	26.6	28.5	-	53.1	8	46	17.5	16	-
M33	M33x2	-	29.8	31.5	-	57.7	8	50	22	18.5	-
M36	M36x2	-	32.2	33.6	-	63.5	9	55	29	29	-
M39	M39x2	-	35.2	36.6	-	69.3	9	60	32	32	-
M42	M42x2	-	37.6	39.8	-	75	11	65	45	45	-
M45	M45x2	-	40.9	42.8	-	80.8	12	70	64	64	-
M48	M48x2	-	43.9	45.8	-	86.5	14	75	80	75	-
M52	M52x2	-	48.2	49.8	-	92.4	16	80	95	80	-

Metric DIN 7967 Self-Locking Counter Nuts PAL are stamped nuts with internal teeth/barbs that function to grip the threads of a mating bolt/screw. It can be used by itself as a nut to assemble lightweight parts that are not subject to great axial forces. Alternatively it can be used in combination with regular hex nuts to function as a jam nut that when tightened against the primary nut the assembly is firmly secured in place and resists loosening by vibrational forces. Tightening the counter nut against the primary nut cause the internal teeth / barbs of the counter nut to distort and bite into the threads of the bolt, locking both the counter nut and the primary nut into place. Aspen Fasteners offers the following sizes for immediate delivery from stock: Diameters ranging from M4 to M27 and available in A2 and marine grade A4 stainless steel. View available parts by clicking on the following link: [DIN 7967 Self-Locking Counter Nuts PAL](#)

DIN (**D**eutsches **I**nstitut für **N**ormung - German Institute for Standardization) standards are issued for a variety of components including industrial fasteners as DIN 7967 Self-Locking Counter Nuts PAL. The DIN standards remain common in Germany, Europe and globally even though the transition to ISO standards is taking place. DIN standards continue to be used for parts which do not have ISO equivalents or for which there is no need for standardization.

1) Mechanical properties of stainless steel for metric DIN 7967 Self-Locking Counter PAL Nuts

Stainless steels can be divided into three groups of steel - austenitic, ferritic and martensitic. Austenitic steel is by far the most common type (>90% of commercial fasteners). The steel groups and strength classes are designated by a four-digit sequence of letters and numbers (eg A2-70) as shown in the following table. DIN EN ISO 3506 governs screws and nuts made from stainless steel.

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Steel group	Steel grade	Strength class	Screws, Nuts and Bolts			
			Tensile strength N/mm ²	Tensile strength PSI	Dia range	Nut Load N/mm ²
Austenitic	A2 and A4	50	500	70,000	<=M39	500
		70	700	100,000	<=M20	700
		80	800	118,000	<=M20	800

The tensile stress is calculated with reference to the tensile stress area (see DIN EN ISO 3506-1979). Nuts to be paired with same grade of stainless steel screws

Steel group	Property Strength class	Made From	Characteristics
Austenitic	50	A1, A2	Soft; cold worked, turned and soft pressed fasteners
	70	A2, A4	Cold worked, normal strength formed fasteners
	80	A2, A4	Extreme cold worked, high strength, special

2) Chemical composition of stainless steel metric DIN 7967 Self-Locking Counter PAL Nuts

Grade	USA Grade	Material designation	Material no.	C %	Si ≤ %	Mn ≤ %	Cr %	Mo %	Ni %
A 2	304	X 5Cr Ni 1810	1.4301	≤ 0.07	1.0	2.0	17.5 to 19.5	-	8.0 to 10.5
		X 2 Cr Ni 1811	1.4306	≤ 0.03	1.0	2.0	18.0 to 20.0	-	10 to 12.0
		X 8 Cr Ni 19/10	1.4303	≤ 0.07	1.0	2.0	17.0 to 19.0	-	11.0 to 13.0

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A 4	316	X 5 Cr Ni Mo 1712	1.4401	\leq 0.07	1.0	2.0	16.5 to 18.5	2.0 to 2.5	10.0 to 13.0
		X 2 Cr Ni Mo 1712	1.4404	\leq 0.03	1.0	2.0	16.5 to 18.5	2.0 to 2.5	10 to 13

3) Chemical composition of steel metric DIN 7967 Self-Locking Counter Nuts PAL

PROPERTY CLASS	MATERIAL AND TREATMENT	CHEMICAL COMPOSITION LIMITS %				TEMPERING TEMP °C MIN.
		C		P	S	
		min.	max.	max.	max.	
4.6, 4.8, 5.8, 6.8	Low or medium carbon steel	-	0.55	0.05	0.06	-
8.8	Medium carbon steel quenched, tempered	0.25	0.55	0.04	0.05	425
9.8	Medium carbon steel quenched, tempered	0.25	0.55	0.04	0.05	425
10.9	Medium carbon steel additives e.g. boron, Mn, Cr or Alloy steel - quenched, tempered	0.20	0.55	0.04	0.05	425
12.9	Alloy steel - quenched, tempered	0.20	0.50	0.035	0.035	380

4) Mechanical properties of steel for metric DIN 7967 Self-Locking Counter Nuts PAL

MECHANICAL PROPERTY		PROPERTY CLASS								
		4.8	5.6	5.8	6.8	8.8		9.8	10.9	12.9
						Up to 8.8	Over 8.8			
Tensile Strength	nom.	400	500		600	800		900	100	1200
	min.	420	500	520	600	800	830	900	104	1220
Vickers Hardness	min.	130	155	160	190	250	255	290	320	385
	max.	250				320	336	360	380	435
Brinell Hardness	min.	124	147	152	181	319	242	266	295	353
	max.	238				385	319	342	363	412
Rockwell Hardness	min.	71	79	82	89	-				
	HRC	-	-	-	-	20	23	28	32	39
	HR	95				99	-			
	max.	-	-	-	-	32	34	37	39	44

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Yield Stress ReL.	nom.	320	300	400	480	-			
	min.	340	300	420	480	-			
Stress at permanent set limit N/mm ²	nom.	-			640		720	900	1080
	min.	-			640	660	720	940	1100

Disclaimer

Dimensional data and technical information for metric DIN 7967 Self-Locking Counter Nuts PAL was obtained from publicly available sources and not acquired through standards agencies. It has been completed and compiled for reference purposes only; where discrepancies are found they are subject to change without notice. Aspen Fasteners makes no warranties or representations regarding the accuracy and validity of the compiled information and data. Contact the relevant standards authorities for accurate and detailed information.

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